

416

416:

N/A--No heat treat schedule.

416 does not suitably harden to blade specifications; if used for cladding material, follow the heat treat schedule for the core steel (For example: if using 52100, you can use the same schedule as NJSB double clad steel).

*****The included Heat Treat Schedule on this page is formulated based upon Industry standards and data from ASM International, Crucible and other foundry spec sheets, and Kevin Cashen (independent researcher, ferroalloy metallurgist, and bladesmith of Matherton Forge).**

Suggested heat treatment are based on the recommended specifications for use in ovens, high temp salts, and similarly, properly calibrated equipment; and in line with proper industrial standards for quenching. Deviation from industry standards for schedules, equipment, quenching mediums; and hardness testing equipment may result in varied results. The supplied information on this page is on a generalized scale with the above mentioned standards and methods, which is why soak times and similar aspects may vary in time length to include a margin for the available heat treating equipment and steel cross section.

If you are unsure if you have the necessary means to heat treat on-site, we recommend professional heat treating services provided by Peters Heat Treat or Bos Heat treating; or industry specific services by knife material dealers such as TruGrit or Texas Knifemaker's Supply--check with suppliers to see if they offer HT services and ensure they follow industry standards.

NJSB LLC is not liable or responsible if proper industry heat treating protocols are not applied; particularly and especially if sending to an independent heat treat provider if they do not follow the intended heat treat schedule or standards for that particular steel; or damage they cause while in their possession.